

# Work Order ID 160800

Thursday, May 04, 2017 10:55:24 AM

**\*160800\***

Page 1

Item ID: D3566-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gasket Aft / Fwd  
 Start Date: 5/4/2017 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 5/5/2017 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference: SCHEDULED/U

Approvals: Process Plan: DAS 21 Date: MAY 04 2017 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: 9-89 Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                              | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                                                                   |                      |         |        |              |               |               |                  |                |
| D3566                          | Rev C                                                                                 |                      |         |        |              |               |               |                  |                |
| 100                            | FLOW WATER JET                                                                        | 0.10                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   |                                                                                       |                      |         |        |              |               |               |                  |                |
| Waterjet                       | Memo                                                                                  | 0.28                 |         |        |              |               |               |                  |                |
| FLOW CNC Waterjet              | 1-Cut as per Dwg D3566 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> 2-<br>Deburr if necessary |                      |         |        |              |               |               |                  |                |
| 110                            | QC2- Inspect parts off machine FAI/FAIB                                               | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |                                                                                       |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                                  | 0.04                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                       |                      |         |        |              |               |               |                  |                |
| 120                            | QC8- Inspect parts - second check                                                     | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |                                                                                       |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                                  | 0.08                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                       |                      |         |        |              |               |               |                  |                |

(14)

ac 17/05/07

(14)

ac 17/05/07

(14)

DAS 38  
MAY 05 2017  
MAY 05 2017

**Work Order ID 160800**

Thursday, May 04, 2017 10:55:24 AM

**\*160800\***

Page 2

Item ID: D3566-1

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Gasket Aft / Fwd

Start Date: 5/4/2017 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 5/5/2017 Req'd Qty: 4.00

**\*4\***

Customer:

Reference: SCHEDULED/U

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

**\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

0.04

Packaging

Memo

LOCATION : FP001

14

MAY 05 2017

3

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

0.40

Memo

DAS  
21  
9-89

MAY 05 2017

Quality Control

DAS  
21  
9-89

MAY 05 2017

# Picklist Print

Thursday, May 04, 2017 10:55:30 AM

Page 1

Work Order ID: 160800

\*160800\*

Parent Item: D3566-1

\*D3566-1\*

Parent Item Name: Gasket Aft / Fwd

Start Date: 5/4/2017

Required Date: 5/5/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-03-08 ec  
IPP Rev:B Added Drain Holes 07-07-09 JLM  
IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|             |  |           |    |  |  |     |    |          |       |          |  |  |  |
|-------------|--|-----------|----|--|--|-----|----|----------|-------|----------|--|--|--|
| MNEO60S.063 |  | Purchased | No |  |  | 100 | sf | 244.7769 | 0.911 | 4.048889 |  |  |  |
|-------------|--|-----------|----|--|--|-----|----|----------|-------|----------|--|--|--|

\*MNEO60S 063\*

\*\*

05/17/07

NEOPRENE SHEET 0.063

No.110750002 NEOPRENE DURO 60+/-5 "A" 1/16" IMPORT GR PT

Location

Loc Qty

Loc Code

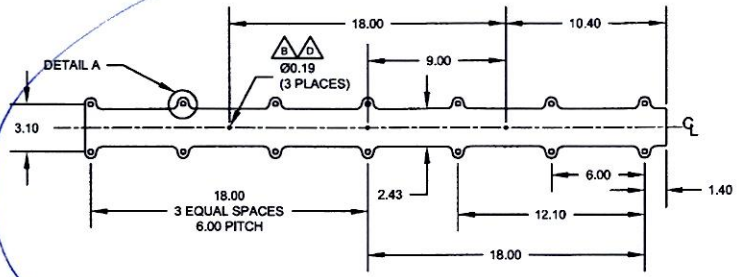
|         |         |  |
|---------|---------|--|
| GA      | 8.2149  |  |
| M131990 | 8.2149  |  |
| MAT     | 31.8    |  |
| M135551 | 31.8    |  |
| MAT052  | 204.762 |  |
| M136565 | 16.762  |  |
| M137313 | 188     |  |

13.5

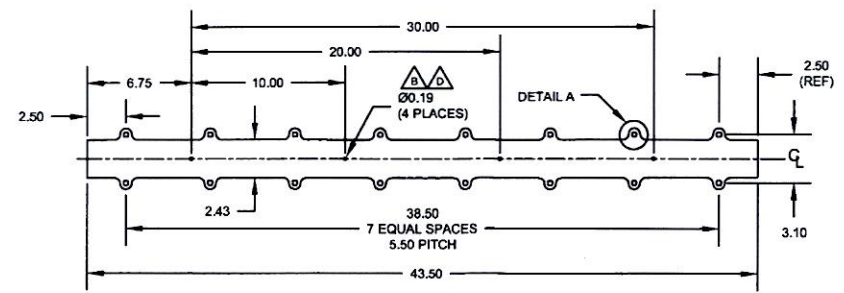




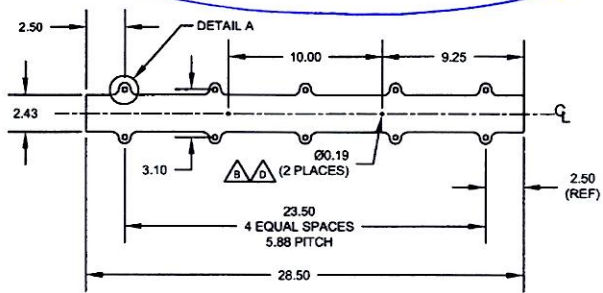
8 7 6 5 4 3 2 1



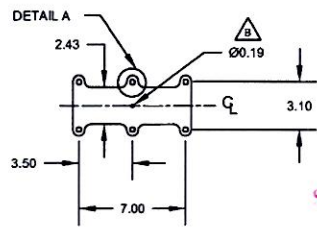
**D3566-1 GASKET**



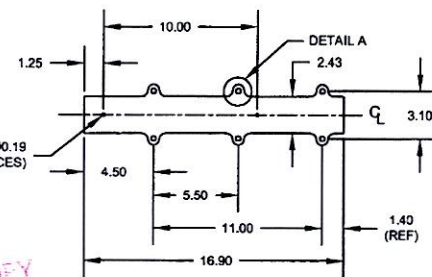
**D3566-5 GASKET**



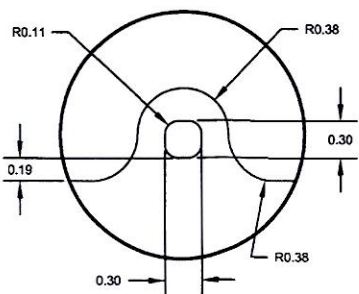
**D3566-7 GASKET**



**D3566-13 GASKET**



**D3566-15 GASKET**



**DETAIL A**  
SCALE 1:1

SHOP COPY  
REF. TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 160800 MLS  
170504

RELEASED  
07.08.04

- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: SEE TABLE IN ZONE A3
  - 8) PARTS ARE SYMMETRIC ABOUT CL

**WEIGHTS:**

|          |          |
|----------|----------|
| D3566-1  | 0.29 lbs |
| D3566-5  | 0.36 lbs |
| D3566-7  | 0.24 lbs |
| D3566-13 | 0.07 lbs |
| D3566-15 | 0.15 lbs |

|                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                   |    |          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|----|----------|
| C                                                                                                                                                                                                                                                                                                                                                                                                                | UPDATE DRAWING TEMPLATE;<br>CHANGE ALL (TYP X PLS) TO (X PLACES);<br>A8: UPDATE NOTES;<br>A8, B2: ADD D3566-15;<br>A5: INCREASE SIZE OF DETAIL A; | CB | 07.08.21 |
| B                                                                                                                                                                                                                                                                                                                                                                                                                | ADD DRAIN HOLES                                                                                                                                   | PH | 07.04.17 |
| A                                                                                                                                                                                                                                                                                                                                                                                                                | NEW ISSUE                                                                                                                                         | PH | 06.12.18 |
| REV.                                                                                                                                                                                                                                                                                                                                                                                                             | DESCRIPTION                                                                                                                                       | BY | DATE     |
| DESIGN                                                                                                                                                                                                                                                                                                                                                                                                           | PH                                                                                                                                                |    |          |
| DRAWN                                                                                                                                                                                                                                                                                                                                                                                                            | CB                                                                                                                                                |    |          |
| CHECKED                                                                                                                                                                                                                                                                                                                                                                                                          | PH                                                                                                                                                |    |          |
| MFG. APPR.                                                                                                                                                                                                                                                                                                                                                                                                       | PH                                                                                                                                                |    |          |
| APPROVED                                                                                                                                                                                                                                                                                                                                                                                                         | PH                                                                                                                                                |    |          |
| DE APPR.                                                                                                                                                                                                                                                                                                                                                                                                         | PH                                                                                                                                                |    |          |
| DATE                                                                                                                                                                                                                                                                                                                                                                                                             | 07.08.21                                                                                                                                          |    |          |
| <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA<br>DRAWING NO. D3566<br>REV. C<br>SHEET 1 OF 1<br>TITLE GASKET<br>SCALE 1:8<br>COPYRIGHT © 2006 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |                                                                                                                                                   |    |          |